

#### Part No. 5205A & 5205B (Liquid)

Print Date: 08/08/2019 Revision Date: 8/8/2019 Supersedes Date: 8/8/2019 Issue Date: 8/8/2019 Version: 1.0 (EN)-CA Page: 1/11

## Per-Fix™ for Nylon

according to the Hazardous Products Regulations (February 11, 2015)

### **SECTION 1 - IDENTIFICATION**

#### 1.1 **Product Identifier**

**Product Name** : Per-Fix™ for Nylon **Manufacturer Product Number** : 5205A & 5205B Other Manufacturer Ids : 5 Gallon

#### 1.2 Other Means of Identification

Other Identifiers : Flaw Repair

#### Relevant Identified Uses of the Substance or Mixture and Uses Advised Against 1.3

: Touch-up coating for molded plastic parts. **Recommended Use** 

: None Identified **Restrictions on Use** 

#### **Supplier Details**

	Manufacturer Details	Supplier Details		
Company Name :	Chem-Pak Inc	Chem-Pak Inc		
Address :	242 Corning Way, Martinsburg, WV 25405 - United States	242 Corning Way, Martinsburg, WV 25405 - United States		
Phone Number :	304-262-1880	304-262-1880		
Fax Number :	304-262-9643	304-262-9643		
Email :	msds@chem-pak.com			
Website :	http://www.chem-pak.com			

#### 1.5 24 hr Emergency Phone Number

**Emergency Number** :ChemTel: 800-255-3924 (North America)

### **SECTION 2 - HAZARDS IDENTIFICATION**

2.1 Classification of the Substance or Mixture				
Flam. Liq. 2	H225	Physical Hazards	Flammable liquids, Category 2	
Skin Irrit. 2	H315	Health Hazards	Skin corrosion/irritation, Category 2	
Eye Irrit. 2a	H319	Health Hazards	Serious eye damage/eye irritation, Category 2A	
Repr. 2	H361	Health Hazards	Reproductive toxicity, Category 2	
Stot Se 3	H336	Health Hazards	Specific target organ toxicity — Single exposure, Category 3, Narcosis	
Stot Re 2	H373	Health Hazards	Specific target organ toxicity — Repeated exposure, Category 2	
Asp. Tox. 1	H304	Health Hazards	Aspiration hazard, Category 1	
Aquatic Acute 3	H402	Environmental Hazards	Hazardous to the aquatic environment — Acute Hazard, Category 3	

#### **Label Elements**

**Hazard Pictograms** 



GHS02





Danger

Signal Word	Danger	
Hazard Statements	H225	: Highly flammable liquid and vapour.
	H304	: May be fatal if swallowed and enters airways.
	H315	: Causes skin irritation.
	H319	: Causes serious eye irritation.
	Н336	: May cause drowsiness or dizziness.
	H361	: Suspected of damaging fertility or the unborn child.



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H373 : May cause damage to organs through prolonged or repeated exposure.

H402 : Harmful to aquatic life

**Precautionary Statements**P202 : Do not handle until all safety precautions have been read and understood.

P210 : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P233 : Keep container tightly closed.

P240 : Ground/bond container and receiving equipment.

P241 : Use explosion-proof electrical/ventilating/lighting equipment.

P242 : Use only non-sparking tools.

P243 : Take action to prevent static discharges.

P260 : Do not breathe vapors.

P264 : Wash hands thoroughly after handling.
P271 : Use only outdoors or in a well-ventilated area.

P273 : Avoid release to the environment.
P280 : Wear protective gloves and eye protection.

P301+P310 : IF SWALLOWED: Immediately call POISON CENTER.
P303+P361+P353 : IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

water.

P304+P340 : IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P308+P313 : If exposed or concerned: Get medical advice/attention
P314 : Get medical advice/attention if you feel unwell.

P331 : Do NOT induce vomiting.

P332+P313 : If skin irritation occurs: Get medical advice/attention.
P337+P313 : If eye irritation persists: Get medical advice/attention.
P362+P364 : Take off contaminated clothing and wash it before reuse.

P370+P378 : In case of fire: Use water, CO2, dry chemical or universal aqueous film forming foam

to extinguish.

P403+P233 : Store in a well-ventilated place. Keep container tightly closed.

P403+P235 : Store in a well-ventilated place. Keep cool

P405 : Store locked up.

P501 : Dispose of contents/container to applicable regulations

#### 2.3 Other Hazards Which Do Not Result In Classification

Hazards Not Otherwise Classified : None Identified.

## **SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS**

#### 3.1 Substance / Mixture

Substance / Mixture : Mixture

#### 3.2 Composition

Substance name	CAS Number	% wt*	Classification
Methyl Ethyl Ketone	78-93-3	30 - 60	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Xylene	1330-20-7	10 - 30	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Asp. Tox. 1, H304 Aquatic Acute 2, H401



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Substance name	CAS Number	% wt*	Classification
Toluene	108-88-3	10 - 30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 2, H401
N-Butyl Acetate	123-86-4	10 - 30	Flam. Liq. 2, H225 STOT SE 3, H336 Aquatic Acute 3, H402
Ethylbenzene	100-41-4	3.162	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:vapour), H332 Carc. 2, H351 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 2, H401
Ethyl Acetate	141-78-6	1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Methyl Acetate	79-20-9	1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Solvent Naphtha (Petroleum), Light Aliphatic	64742-89-8	1 - 5	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304

Full text of hazard classes and H-statements : see section 16

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

### **SECTION 4 - FIRST-AID MEASURES**

### 4.1 Description of First-Aid Measures

General Measures : Call a physician immediately.

**Inhalation** : Remove person to fresh air and keep comfortable for breathing.

**Skin Contact** : Rinse skin with water/shower. Take off immediately all contaminated clothing. If skin irritation occurs: Get

medical advice/attention.

**Eye Contact** : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

 $\it rinsing. \ If \ eye \ irritation \ persists: \ Get \ medical \ advice/attention.$ 

**Ingestion** : Do not induce vomiting. Call a physician immediately.

**First-Aid Responder Protection**: Wear adequate personal protective equipment based on the nature and severity of the emergency.

### 4.2 Most Important Symptoms and Effects, Both Acute and Delayed

Symptoms of Exposure : Eye Irritation, Nose Irritation, Throat Irritation, Dermatitis, Confusion, Skin Irritation, Headache, Dizziness,

Nausea, Narcosis, Upper Respiratory Tract Irritation, Drowsiness, Vomiting, Optical Nerve Damage, Cough,

Chest Tightness, Mucous Membrane, Diarrhea.

 Delayed Effects
 : No known delayed effects.

 Immediate Effects
 : No known immediate effects.

**Chronic Effects** : Repeated or prolonged contact may cause skin sensitization.

 Target Organs
 : Central Nervous System, Eyes, Liver, Nasal Cavity, Reproductive System, Respiratory System, Skin, Kidneys.

#### 4.3 Indication of Immediate Medical Attention and Special Treatment

Notes to Physician : Treat symptomatically.

Specific Treatments/Antidotes : No Information Available.

**Medical Conditions Aggravated** : May aggravate personnel with pre-existing disorders associated with any of the Target Organs.

### **SECTION 5 - FIRE-FIGHTING MEASURES**



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#### 5.1 Suitable Extinguishing Media

Extinguishing Media : Water, carbon dioxide, dry chemical, universal aqueous film forming foam.

Unsuitable Media : Water jet.

#### 5.2 Specific Hazards Arising from the Chemical or Mixture

**Hazardous Combustion Products** : Decomposition products may include: oxides of carbon, smoke, vapours. See also Section 10.6.

**Specific Hazards During Firefighting** : CONTENTS HIGHLY FLAMMABLE. In a fire or if heated, a pressure increase will occur which may result in

container bursting. Vapours heavier than air may spread along the ground and travel to an ignition source.

#### 5.3 Special Protective Actions for Fire-Fighters

Firefighting Instructions : Use water spray to cool fire exposed containers, as contents can rupture violently from heat developed

pressure.

**Protection during Firefighting** : Firemen should wear self-contained breathing apparatus with full face-piece operated in positive pressure

mode.

### **SECTION 6 - ACCIDENTAL RELEASE MEASURES**

#### 6.1 Personal Precautions, Protective Equipment and Emergency Procedures

For Non-Emergency Personnel : No action should be taken involving any personnel without suitable training. Evacuate surrounding areas.

Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spill. Remove

ignition sources and provide adequate ventilation only if it is safe to do so.

**For Emergency Personnel** : Use personal protection as recommended in Section 8. Observe precautions provided for non-emergency

personnel above.

#### 6.2 Environmental Precautions

**Environmental Precautions** : Keep out of drains, sewers, ditches, and waterways. Minimize use of water to prevent environmental

contamination.

#### 6.3 Methods and Materials for Containment and Cleaning up

**Containment Procedures** : Released content may be contained with oil/solvent absorbent pads, booms, and/or absorbents.

**Cleanup Procedures** : Remove sources of ignition and use non-sparking equipment. Soak up material with inert absorbent and

 $place\ in\ safety\ containers\ for\ proper\ disposal.$ 

 Other Information
 : The North American Emergency Response Guidebook or similar resources providing emergency response

information for dealing with accidents, spills, leaks, and/or fires involving dangerous goods.

**Prohibited Materials** : Combustible absorbent material such as sawdust. Use of equipment that may cause sparking.

### **SECTION 7 - HANDLING AND STORAGE**

### 7.1 Precautions for Safe Handling

General Handling Precautions : KEEP OUT OF THE REACH OF CHILDREN.

**Hygiene Recommendations** : Do not eat, drink or smoke when using this product. Wash hands thoroughly after use. Remove contaminated

clothing and protective equipment before entering eating or smoking areas.

### 7.2 Conditions for Safe Storage Including Any Incompatibilities

Storage Requirements : Storage of individual cans should be done in an area below 55°C (120°F), and away from heat sources. Keep

containers closed when not in use. Do not store in open or unlabelled containers.

**Incompatibilities** : Segregate storage away from materials indicated in Section 10.

#### **SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

#### 8.1 Control Parameters

Xylene (1330-20-7)		
Canada (Alberta)	OEL TWA (ppm)	100 ppm
Canada (Alberta)	OEL TWA (mg/m³)	434 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	100 ppm



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(ylene (1330-20-7)		
Canada (British Columbia)	OEL STEL (ppm)	150 ppm
Canada (Ontario)	OEL TWA (ppm)	100 ppm
Canada (Ontario)	OEL STEL (ppm)	150 ppm
USA (ACGIH)	ACGIH TWA (mg/m³)	100 ppm
USA (ACGIH)	ACGIH Ceiling (mg/m³)	150 ppm
Biological Exposure Index	Methylhippuric Acid in Urine (Post Shift), End of shift	1.5 g/g creatinine
N-Butyl Acetate (123-86-4)		·
Canada (Alberta)	OEL TWA (ppm)	150 ppm
Canada (Alberta)	OEL TWA (mg/m³)	713 mg/m³
Canada (Alberta)	OEL STEL (ppm)	200 ppm
Canada (Alberta)	OEL STEL (ppm)  OEL STEL (mg/m³)	950 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	20 ppm
Canada (Ontario)	OEL TWA (ppm)	150 ppm
Canada (Ontario)	OEL STEL (ppm)	200 ppm
Canada (Quebec)	VECD (ppm)	200 ppm
Canada (Quebec)	VECD (mg/m³)	950 mg/m³
Canada (Quebec)	, ,	
	VEMP (ppm)	150 ppm 713 mg/m³
Canada (Quebec)	VEMP (mg/m³)  ACGIH TWA (mq/m³)	150 ppm
USA (ACGIH) USA (ACGIH)	ACGIH TWA (mg/m³)  ACGIH Ceiling (ma/m³)	200 ppm
, ,	Acon cening (ing/in )	200 μμπ
Ethylbenzene (100-41-4)		1
Canada (Alberta)	OEL TWA (ppm)	100 ppm
Canada (Alberta)	OEL TWA (mg/m³)	434 mg/m³
Canada (Alberta)	OEL Ceiling (ppm)	125 ppm
Canada (Alberta)	OEL Ceiling (mg/m³)	543 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	20 ppm
Canada (Ontario)	OEL TWA (ppm)	20 ppm
Canada (Quebec)	VECD (ppm)	125 ppm
Canada (Quebec)	VECD (mg/m³)	543 mg/m³
Canada (Quebec)	VEMP (ppm)	100 ppm
Canada (Quebec)	VEMP (mg/m³)	434 mg/m³
USA (ACGIH)	ACGIH TWA (mg/m³)	20 ppm
Biological Exposure Index	Sum of Mandelic Acid and Phenyl Glyoxylic Acid in Urine, End of shift at end of wo	orkweek 0.7 g/g creatinine
Toluene (108-88-3)		
Canada (Alberta)	OEL TWA (ppm)	50 ppm
Canada (Alberta)	OEL TWA (mg/m³)	188 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	20 ppm
Canada (Ontario)	OEL TWA (ppm)	20 ppm
Canada (Quebec)	VEMP (ppm)	50 ppm
Canada (Quebec)	VEMP (mg/m³)	188 mg/m³
USA (ACGIH)	ACGIH TWA (mg/m³)	20 ppm
USA (ACGIH)	ACGIH Ceiling (mg/m³)	150 ppm
Biological Exposure Index	Toluene in blood, Prior to last shift of workweek	0.02 mg/l
Biological Exposure Index	Toluene in urine, End of shift	0.03 mg/l
Biological Exposure Index	o-Cresol in urine (with hydrolysis), End of shift (B)	0.3 mg/g creatinine
Ethyl Acetate (141-78-6)		
Canada (Alberta)	OEL TWA (ppm)	400 ppm
Canada (Alberta)	OEL TWA (mg/m³)	1440 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	150 ppm
Canada (Ontario)	OEL TWA (ppm)	400 ppm
Canada (Quebec)	VEMP (ppm)	400 ppm
Canada (Quebec)	VEMP (mg/m³)	1440 mg/m³
USA (ACGIH)	ACGIH TWA (mg/m³)	400 ppm
Methyl Acetate (79-20-9)		
Canada (Alberta)	OEL TWA (ppm)	200 ppm
Canada (Alberta)	OEL TWA (mg/m³)	600 mg/m³
Canada (Alberta)	OEL STEL (ppm)	250 ppm



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Methyl Acetate (79-20-9)		
Canada (Alberta)	OEL STEL (mg/m³)	757 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	200 ppm
Canada (British Columbia)	OEL STEL (ppm)	250 ppm
Canada (Ontario)	OEL TWA (ppm)	200 ppm
Canada (Ontario)	OEL STEL (ppm)	250 ppm
Canada (Quebec)	VECD (ppm)	250 ppm
Canada (Quebec)	VECD (mg/m³)	757 mg/m³
Canada (Quebec)	VEMP (ppm)	200 ppm
Canada (Quebec)	VEMP (mg/m³)	606 mg/m³
USA (ACGIH)	ACGIH TWA (mg/m³)	200 ppm
USA (ACGIH)	ACGIH Ceiling (mg/m³)	250 ppm

Methyl Ethyl Ketone (78-93-3)		
Canada (Alberta)	OEL TWA (ppm)	200 ppm
Canada (Alberta)	OEL TWA (mg/m³)	590 mg/m³
Canada (Alberta)	OEL STEL (ppm)	300 ppm
Canada (Alberta)	OEL STEL (mg/m³)	885 mg/m³
Canada (British Columbia)	OEL TWA (ppm)	50 ppm
Canada (British Columbia)	OEL STEL (ppm)	100 ppm
Canada (Ontario)	OEL TWA (ppm)	200 ppm
Canada (Ontario)	OEL STEL (ppm)	300 ppm
Canada (Quebec)	VECD (ppm)	100 ppm
Canada (Quebec)	VECD (mg/m³)	300 mg/m³
Canada (Quebec)	VEMP (ppm)	50 ppm
Canada (Quebec)	VEMP (mg/m³)	150 mg/m³
USA (ACGIH)	ACGIH TWA (mg/m³)	200 ppm
USA (ACGIH)	ACGIH Ceiling (mg/m³)	300 ppm
Biological Exposure Index	MEK in Urine, End of shift	2 mg/l

#### 8.2 **Exposure Controls**

**Engineering Measures** 

: Use only with adequate ventilation. General ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Local exhaust ventilation or an enclosed handling system may be necessary to control air contamination below that of the lowest OEL from the table above.

**Personal Protective Equipment** 

Eye / Face Protection

**Hand Protection** 

Remarks

**Skin and Body Protection** 

**Respiratory Protection** 

Compliance

**Other Protective Equipment Environmental Exposure Controls** 

: Safety glasses with side shields are recommended as a minimum for any type of industrial chemical handling. Where eye contact with this material could occur, chemical splash proof goggles are recommended.

: Chemical-resistant gloves, tested according to EN 374.

: Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to the place of work.

: For brief contact, no precautions other than clean body-covering clothing should be needed. When prolonged or repeated contact could occur, use protective clothing impervious to the ingredients listed in Section 2.

: An approved respirator with an organic vapor cartridge may be permissible under certain circumstances where airborne concentrations are expected to exceed occupational exposure limits.

: If needed, wear an appropriate NIOSH approved respirator.

Safety showers and eye-wash stations should be available in the workplace near where the material will be used.

: Avoid release to the environment.

### **SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**

9.1 Physical Properties			
Boiling Point	> 56.90 °C	Melting / Freezing Point	> -108.00 °C
Flash Point, Liquid	> -20.00 °C		
Explosive Limits	LEL: 0.80 UEL: 24.60 vol %	Autoignition Temperature, Liquid	> 190.00 °C
Flammability	Highly Flammable Liquid	Density	0.884 g/cm³
Molecular Weight	Not Available	Weight	7.377 lbs/gal
Vapor Pressure	Not Available	pH	Not Available
Vapor Density	Not Available	Evaporation Rate (nBAc=1)	Not Available



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Viscosity	Not Available	Partition Coefficient (Log Pow)	Not Available
Odor Threshold	Not Available	Refractive Index	Not Available
Physical State	Pressurized Product	Heat Of Combustion	Not Available
Appearance / Color	Clear, Colourless	Water Solubility	Not Available
Odor	Paint-like	Decomposition Temperature	Not Available

9.2 Environmental Properties			
Percent Volatile	85.74 % wt	VOC Regulatory	755.20 g/L (6.30 lbs/gal)
Percent VOC	83.80 % wt	VOC Actual	740.82 g/L (6.18 lbs/gal)
Percent HAP	64.49 % wt	HAP Content	570.09 g/L (4.76 lbs/gal)
Global Warming Potential	0.38 GWP	Maximum Incremental Reactivity	2.6870 g O3/g
Ozone Depletion Potential	0.00 ODP		

### **SECTION 10 - STABILITY AND REACTIVITY**

1	ი.1	l Dag	ctivity
	. J. I	l Kea	ICHIVIIV

**Reactivity** : No specific test data related to reactivity is available for this products or its ingredients.

### 10.2 Chemical Stability

**Chemical Stability** : This product is stable.

### 10.3 Possibility of Hazardous Reactions

**Hazardous Reactions** : Under normal conditions of storage and use, hazardous reactions are not expected to occur.

#### 10.4 Conditions to Avoid

**Conditions to Avoid** : Electrostatic Discharge, Other Ignition Sources, Hot Surfaces, Heat, Flames, Sparks, Strong Heating.

#### 10.5 Incompatible Materials

Materials to Avoid

: Strong Oxidizing Agents, Strong Reducing Agents, Alkali Metals, Strong Acids, Aluminum, Potassium t-Butoxide, Bases, Calcium Hypochlorite, Acids, Hydrogen Peroxide, Magnesium, Sulfuric Acid, Perchloric Acid, Nitrating Agents, Chlorosulfuric Acid, Potassium Chlorate, Heavy Metals and their Salts, Phenols, Performic Acid.

### 10.6 Hazardous Decomposition Products

**Thermal Decomposition** : Oxides of carbon, Aldehydes, Methanol, Acetic Acid, Peroxybenzoic Acid, Benzoic Acid.

### **SECTION 11 - TOXICOLOGICAL INFORMATION**

#### 11.1 Information on Toxicological Effects

N-Rutul Acetate (CAS: 123-86-4 / FC: 204-658-1)

Xylene (CAS: 1330-20-7 / EC: 215-535-7)		
LD50 Oral (Rat)	4300 mg/kg (RTECS)	
LD50 Dermal (Rabbit)	12126 mg/kg (Sigma-Aldrich)	
LC50 Inhalation (Rat)	21.7 mg/l/4h (GESTIS Substance Database)	
LC50 Inhalation (Rat)	6700 ppm/4h (Cheminfo)	

1	14-buty/ Acetute (CAS. 125-80-4) Ec. 204-058-1)	
ı	LD50 Oral (Rat)	13100 mg/kg (IUCLID)
ı	LD50 Dermal (Rabbit)	> 14100 mg/kg (IUCLID)
ı	LC50 Inhalation (Rat)	> 21 mg/l/4h (IUCLID)
١	LC50 Inhalation (Rat)	390 ppm/4h (RTECS)

Ethylbenzene (CAS: 100-41-4 / EC: 202-849-4)	
LD50 Oral (Rat)	4720 mg/kg (ChemInfo)
LD50 Dermal (Rabbit)	15380 mg/kg (Cheminfo)
LC50 Inhalation (Rat)	17.2 mg/l/4h (IUCLID)
LC50 Inhalation (Rat)	4000 ppm/4h (ChemInfo)



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Toluene (CAS: 108-88-3 / EC: 203-625-9)	Toluene (CAS: 108-88-3 / EC: 203-625-9)				
LD50 Oral (Rat)	> 2000 mg/kg (Lit.)				
LD50 Dermal (Rabbit)	12124 mg/kg (IUCLID)				
LC50 Inhalation (Rat)	> 20 mg/l/4h (Lit.)				
Ethyl Acetate (CAS: 141-78-6 / EC: 205-500-4)					
LD50 Oral (Rat)	5620 mg/kg (RTECS)				
LD50 Dermal (Rabbit)	> 18000 mg/kg (Sigma-Aldrich)				
LC50 Inhalation (Rat)	10600 ppm/4h (ChemInfo)				
Solvent Naphtha (Petroleum), Light Aliphatic (CAS: 6	4742-89-8 / EC: 265-192-2)				
LD50 Oral (Rat)	> 5000 mg/kg (External SDS)				
LD50 Dermal (Rabbit)	> 2000 mg/kg (External SDS)				
LC50 Inhalation (Rat)	> 20 mg/l/4h (External SDS)				
Methyl Acetate (CAS: 79-20-9 / EC: 201-185-2)					
LD50 Oral (Rat)	6970 mg/kg (Lit.)				
LD50 Dermal (Rabbit)	> 5000 mg/kg (RTECS)				
LC50 Inhalation (Rat)	> 49.28 mg/l/4h (External SDS)				
LC50 Inhalation (Rat)	16000 - 32000 (ChemInfo)				
Methyl Ethyl Ketone (CAS: 78-93-3 / EC: 201-159-0)					
LD50 Oral (Rat)	2737 mg/kg (Sigma-Aldrich)				
LD50 Dermal (Rabbit)	6480 mg/kg (RTECS)				
LC50 Inhalation (Rat)	205 mg/l/4h (ChemInfo)				
LC50 Inhalation (Rat)	30200 ppm/4h (ChemInfo)				
Routes Of Exposure	: Eye Contact, Ingestion, Skin Contact, Inhalation, Skin Absorption.				
Delayed and Immediate Effects and Also Chronic	: See Section 4.2				
Effects from Short and Long Term Exposure	·				
Skin Corrosion/Irritation	: Causes skin irritation.				
Eye Damage/Irritation	: Causes serious eye irritation.				
•	•				

Respiratory or Skin Sensitization : Not classified
Germ Cell Mutagenicity : Not classified

**Reproductive Toxicity** : Suspected of damaging fertility or the unborn child.

**STOT-Single Exposure** : May cause drowsiness or dizziness.

**STOT-Repeated Exposure** : May cause damage to organs through prolonged or repeated exposure.

**Aspiration Hazard** : May be fatal if swallowed and enters airways.

Carcinogen Data : The following ingredients are listed as known or suspected carcinogens:

Ethylbenzene (CAS: 100-41-4 / EC: 202-849-4)		
IARC group	2B - Possibly carcinogenic to humans	
ACGIH Category	A3 - Confirmed animal carcinogen with unknown relevance to humans	

# **SECTION 12 - ECOLOGICAL INFORMATION**

### 12.1 Ecotoxicity and Ecological Properties

Xylene (1330-20-7)				
LC50 Fish	26.7 mg/l Fathead Minnow - 96h			
EC50 Daphnia	75.49 mg/l Water Flea - 48hr			
EC50 Other Aquatic Organisms	72 mg/l Green Algae - 14d			
Persistence and Degradibility	Readily biodegradable in water.			
Biochemical Oxygen Demand	1.40 - 2.53 g O₂/g substance			
Chemical Oxygen Demand	2.56 - 2.91 g O₂/g substance			
Theoretical Oxygen Demand 3.1 g $O_2/g$ substance				
BCF Fish         14.1 - 24 (BCF)           Log Pow         3.217				
		Bioacculative Potential Low potential for bioaccumulation (BCF < 500).		
Log Koc 3.156				



Biodegration

Bioacculative Potential

BCF Fish

Log Pow

Log Koc

# **SAFETY DATA SHEET**

### Part No. 5205A & 5205B (Liquid)

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# Per-Fix™ for Nylon

n-Butyl Acetate (123-86-4)			
LC50 Fish	62 mg/l Golden Orfe - 96hr		
LC50 Fish	18 mg/l Fathead Minnow - 96h		
EC50 Daphnia	72.8 mg/l Water Flea - 24hr		
EC50 Other Aquatic Organisms	675 mg/l Green Algae - 72hr		
EC50 Other Aquatic Organisms	959 mg/l Bacteria - 18hr		
Persistence and Degradibility	Biodegradability 88% / 28 days.		
Biochemical Oxygen Demand	520 mg/g		
Chemical Oxygen Demand	2320 mg/g		
Theoretical Oxygen Demand	2207 mg/g		
Log Pow	1.804		
Log Koc	2.35		
Ethylbenzene (100-41-4)			
LC50 Fish	4.2 mg/l Rainbow Trout - 96hr		
EC50 Daphnia	2.4 mg/l Water Flea - 48hr		
EC50 Other Aquatic Organisms	9.68 mg/l Bacteria - 30min		
EC50 Other Aquatic Organisms	4.6 mg/l Green Algae - 72hr		
Persistence and Degradibility	Readily biodegradable in water. Biodegradable in the soil. Low potential for absorption in soil.		
Biochemical Oxygen Demand	1.44 g O <sub>2</sub> /g substance		
Chemical Oxygen Demand	$2.1 \text{ g } O_2/\text{g }$ substance		
Theoretical Oxygen Demand	3.17 g O₂/g substance		
Biodegration	81 % 28 Days		
BCF Fish	1.18		
Log Pow	3.15		
Bioacculative Potential	Low potential for bioaccumulation (BCF < 500).		
Log Koc	2.4		
Toluene (108-88-3)			
LC50 Fish	5.8 mg/l Rainbow Trout - 96hr		
LC50 Other Aquatic Organisms	10 mg/l Green Algae - 72hr		
EC50 Daphnia	6 mg/l Water Flea - 48hr		
Persistence and Degradibility	Readily biodegradable in water. Biodegradable in the soil. Low potential for absorption in soil.		
Biochemical Oxygen Demand	2.15 g O₂/g substance		
Chemical Oxygen Demand	2.52 g O <sub>2</sub> /g substance		
Theoretical Oxygen Demand	3.13 g O <sub>2</sub> /g substance		
Biodegration	86 % 28 Days		
Log Pow	2.73 (Experimental Value)		
Bioacculative Potential	Low potential for bioaccumulation (BCF < 500).		
Log Koc	2.15		
Ethyl Acetate (141-78-6)			
LC50 Fish	450 - 600 mg/l Rainbow Trout - 96hr		
LC50 Fish	220 - 250 mg/l Fathead Minnow - 96h		
LC50 Other Aquatic Organisms	560 mg/l Water Flea - 48hr		
EC50 Daphnia	2300 - 3090 mg/l Water Flea - 24hr		
EC50 Other Aquatic Organisms	4300 mg/l Green Algae - 24hr		
Persistence and Degradibility	Readily biodegradable in water. Biodegradable in the soil. Low potential for adsorption in soil.		
Biochemical Oxygen Demand	$0.293 \text{ g } O_2/\text{g}$ substance		
Chemical Oxygen Demand	1.69 q O <sub>2</sub> /q substance		
Theoretical Oxygen Demand	1.82 g O <sub>2</sub> /g substance		
Pindogration	1.02 y 02 y 3 substance		

Solvent Naphtha (Petroleum), Light Aliphatic (64742-89-8)			
Persistence and Degradibility Expected to be readily biodegradable. Oxidises rapidly by photo-chemical reactions			
Biodegration	95 % 28 Days		
Log Kow	2.1		
Bioacculative Potential	Low potential for bioaccumulation (Log Kow < 4).		

Low potential for bioaccumulation (BCF < 500).

100 % 28 Days

30

0.73

0.778



#### Part No. 5205A & 5205B (Liquid)

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## Per-Fix™ for Nylon

according to the Hazardous Products Regulations (February 11, 2015)

Methyl Acetate (79-20-9)				
LC50 Fish	250 - 350 mg/l Zebra Fish - 96hr			
EC50 Daphnia	1026.7 mg/l Water Flea - 48hr			
EC50 Other Aquatic Organisms	> 120 mg/l Green Algae - 72hr			
EC50 Other Aquatic Organisms	6100 mg/l Bacteria - 30min			
Persistence and Degradibility	Readily biodegradable in water. Inherently biodegradable. Highly mobile in soil.			
Chemical Oxygen Demand	1511.8 mg/g			
Theoretical Oxygen Demand	1510 mg/g			
Biodegration 70 % 28 Days				
BCF Fish < 1 (BCF)				
Log Pow	0.18			
Bioacculative Potential	Low potential for bioaccumulation (BCF < 500).			
Log Koc 0.68				

Methyl Ethyl Ketone (78-93-3)			
LC50 Fish         3130 - 3320 mg/l Fathead Minnow - 96h           EC50 Daphnia         7060 mg/l Water Flea - 24hr			
			Persistence and Degradibility Readily biodegradable in water. Biodegradable in the soil. Biodegradable in the soil under a conditions.
Biochemical Oxygen Demand	$2.03 \text{ g } O_2/\text{g substance}$		
Chemical Oxygen Demand	$2.31 \text{ g } O_2/\text{g substance}$		
Theoretical Oxygen Demand 2.44 g O₂/g substance			
Log Pow	0.3 (Experimental value; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 40 °C)		
Bioacculative Potential Low potential for bioaccumulation (Log Kow < 4).			
Log Koc Koc,34; Calculated value			

### **SECTION 13 - DISPOSAL CONSIDERATIONS**

### 13.1 Waste Treatment Methods

**Packing Group** 

**Waste Disposal** : Product is suitable for burning in an enclosed, controlled burner for fuel value. Hazard characteristics and

regulatory waste stream classification can change with product use and location. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment, and/or disposal methodologies for spent materials and residues at the time of disposition. All waste material must be disposed of in compliance with the respective national, federal, state, and/or local regulations.

Waste Disposal Of Packaging : Consult with your local landfill to determine if empty small containers can be disposed of along with regular

trash pickup. For disposal of large containers (typically 10 gallons or larger), or for containers not suitable for

landfill, a licensed reconditioner should be used.

Landfill Precautions : Not Available.
Incineration Precautions : Not Available.

### **SECTION 14 - TRANSPORTATION INFORMATION**

			(c)		
14.1	UN Number		TDG (CANADA)	IATA (AIR)	IMDG (OCEAN)
UN Number		:	UN1263	UN1263	UN1263
14.2	<b>UN Proper Shipping Name</b>		TDG (CANADA)	IATA (AIR)	IMDG (OCEAN)
UN Prop	per Shipping Name	:	Paint	Paint	Paint
14.3	Transport Hazard Class(es)		TDG (CANADA)	IATA (AIR)	IMDG (OCEAN)
Transpo	ort Hazard Class(es)	:	3	3	3
Labels		:	3 - Flammable liquid	3 - Flammable liquid	3 - Flammable liquid
EmS Cod	de	:	Not Applicable	Not Applicable	F-E, S-E
14.4	Packing Group		TDG (CANADA)	IATA (AIR)	IMDG (OCEAN)



#### Part No. 5205A & 5205B (Liquid)

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## Per-Fix™ for Nylon

according to the Hazardous Products Regulations (February 11, 2015)

	14.5	<b>Environmental Hazards</b>		TDG (CANADA)	IATA (AIR)	IMDG (OCEAN)
Marine Pollutant		:	No	No	No	

#### 14.6 Special Precautions

Precautions : None Identified

#### 14.7 Transport in Bulk

**Remarks** : Not applicable for product as supplied

# **SECTION 15 - REGULATORY INFORMATION**

### 15.1 Safety, Health and Environmental Regulations Specific to the Product

**TSCA Inventory (United States)** : All chemical substances in this product are either listed on the Toxic Substances Control Act (TSCA) Inventory

or are in compliance with a TSCA Inventory exemption.

DSL/NDSL Inventory (Canada) : All chemical substances in this product are listed on the Domestic Substance List (DSL), exempt or are not

subject to notification.

# **SECTION 16 - OTHER INFORMATION**

ndication of changes	Section	Changed item	Change
	1	Created Safety Data Sheet - Revision 1	Added

Full Text of H-Statements : H Code H Phra.

H Code	H Phrase
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
Н336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H401	Toxic to aquatic life
H402	Harmful to aquatic life

#### Disclaimer of Liability

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